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CHANGE 1

DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

CALIBRATION PROCEDURE FOR PRECISION COMPONENT ANALYZER WAYNE KERR, MODEL 6425B

Headquarters, Department of the Army, Washington, DC
20 September 2005

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Official:


SANDRA R. RILEY
*Administrative Assistant to the
Secretary of the Army*

PETER J. SCHOOMAKER
*General, United States Army
Chief of Staff*

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		Paragraph	Page	
SECTION	I.	IDENTIFICATION AND DESCRIPTION		
		Test instrument identification	1	2
		Forms, records, and reports.....	2	2
		Calibration description	3	2
	II.	EQUIPMENT REQUIREMENTS		
		Equipment required.....	4	2
		Accessories required	5	3
	III.	CALIBRATION PROCESS		
		Preliminary instructions	6	3
		Equipment setup.....	7	4
		Output Frequency	8	4
		Trimming O/C and S/C	9	4
		Capacitance	10	6
		Inductance	11	7
		Final Procedure.....	12	7

*This bulletin supersedes TB 9-6625-2313-50, dated 27 August 1996.

SECTION I IDENTIFICATION AND DESCRIPTION

1. Test Instrument Identification. This bulletin provides instructions for the calibration of the Precision Component Analyzer, Wayne Kerr, Model, 6425B. Purchase Description/Specification MIS-45837B dated 14 April 94, and the manufacturer's manual were used as the prime data sources in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.

a. Model Variations. None.

b. Time and Technique. The time required for this calibration is approximately 4 hours, using the dc and low frequency technique.

2. Forms, Records, and Reports. Forms, records and reports required for calibration personnel at all levels are prescribed by TB 750-25.

3. Calibration Description. TI parameters and performance applications which pertain to this calibration are in table 1.

Table 1. Calibration Description

Test instrument parameters	Performance specifications
Output Frequency	Range: 100 Hz and 1 kHz Accuracy: ± 1 % Output: 0 to 20 V rms
Capacitance	Range: 0.1 pF to 2000 µf ¹ Accuracy: ± 0.05 %
Inductance	Range: 10 µh to 10 H ² Accuracy: ± 0.10 %

¹Verified from 100 pF to 1 µf.

²Verified from 100 µh to 10 H.

SECTION II EQUIPMENT REQUIREMENTS

4. Equipment Required. Table 2 identifies the specific equipment to be used in this calibration procedure. This equipment is issued with Secondary Reference Standards Calibration Set NSN 4931-00-621-7878. Alternate items may be used by the calibrating activity. The item selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2. The accuracies listed in table 2 provide a four-to-one ratio between the standard and TI. Where the four-to-one ratio cannot be met, the four-to-one accuracy will be listed, and the actual accuracy of the equipment selected is shown in parenthesis.

5. Accessories Required. The accessories required for this calibration are common usage accessories, issued as indicated in paragraph 4 above, and are not listed in this calibration procedure.

Table 2. Minimum Specifications of Equipment Required

Common name	Minimum use specifications	Manufacturer and model (part number)
CAPACITANCE MEASURING SYSTEM ¹	Range: 0.1 pF to 2000 µf Accuracy: ²	General Radio, Model 1620A (1620A)
CAPACITANCE STANDARD NO. 1	Range: 5.0 nF to 1.0 µF Accuracy: ²	Arco, Model SS-32 (7907233)
CAPACITANCE STANDARD NO. 2	Range: 100 pF to 1.0 nF Accuracy: ²	General Radio, Model 1422D (1422D)
INDUCTOR STANDARD NO. 1	Range: 100 µH Accuracy: ±0.025% (0.16%)	General Radio, Model 1482B (1482B)
INDUCTOR STANDARD NO. 2	Range: 1 mH Accuracy: ±0.025% (0.05%)	General Radio, Model 1482E (1482E)
INDUCTOR STANDARD NO. 3	Range: 100 mH Accuracy: ±0.025% (0.04%)	General Radio, Model 1482L (1482L)
INDUCTOR STANDARD NO. 4	Range: 200 mH Accuracy: ±0.025% (0.09%)	General Radio, Model 1482C (1482C)
INDUCTOR STANDARD NO. 5	Range: 1 H Accuracy: ±0.025% (0.08%)	General Radio, Model 1482P (1482P)
INDUCTOR STANDARD NO. 6	Range: 10 H Accuracy: ±0.025%	General Radio, Model 1482T (1482T)
MULTIMETER	Range: 100 Hz and 1 kHz Frequency accuracy: ±.25%	Hewlett-Packard, Model 3458A (3458A)

¹Used to characterize the capacitance standard set.

²Combined Accuracy of capacitance measuring system and capacitance standard will be ±0.0125 %

SECTION III CALIBRATION PROCESS

6. Preliminary Instructions

a. The instructions outlined in paragraphs 6 and 7 are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.

b. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.

c. Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this procedure. Additional maintenance information is contained in the manufacturer's manual for this TI.

d. Unless otherwise specified, all controls and control settings refer to the TI.

7. Equipment Setup

WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. **DEATH ON CONTACT** may result if personnel fail to observe safety precautions. **REDUCE OUTPUT(S)** to minimum after each step within the performance check where applicable

- a. Set power switch to **ON** and allow at least 20 minutes for TI to warm up and stabilize.
- b. Press **Main Index** pushbutton.

8. Output Frequency

a. Performance Check

(1) Connect multimeter to TI's yellow measurement terminal. Set multimeter to read frequency.

(2) From keypad select **CODE**, then **9.1** (clears data in non-volatile memory), then press **ENTER** key.

(3) Press **NORMAL** soft key, then press (**▼**) soft key and set display to **100 Hz**.

(4) Multimeter will indicate between 99.99 and 100.01 Hz.

(5) Press (**▲**) soft key to display **1.0 kHz**; multimeter will indicate between 990 and 1010 Hz.

b. **Adjustments.** No adjustments can be made.

9. Trimming O/C and S/C

NOTE

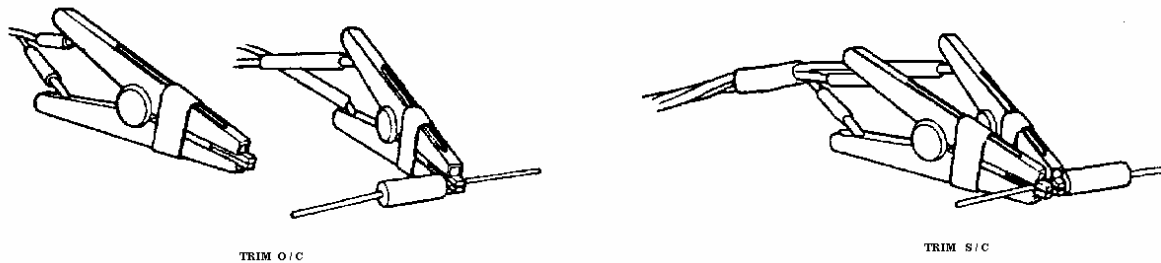
It is important that trimming operations are made with Kelvin leads arranged as they will be for measurement checks. Measurements may be affected by movement of the leads. If an out-of-tolerance condition exists, repeat the trimming operation.

- a. Connect Kelvin leads (supplied with TI) to TI, observing and matching color coding on both TI and Kelvin leads.
- b. From keypad press **Main Index** (pause) then **CODE**, **9.1**, and **ENTER** keys.
- c. Press **NORMAL** soft key.
- d. Press softkeys listed in (1) through (10) below for respective settings:

- (1) **10.0 kHz**
- (2) **1.00 Vac**
- (3) **0.0 Vdc**
- (4) **Bias Off**
- (5) **C**
- (6) **G**
- (7) **PARALLEL**
- (8) **Auto**
- (9) **REP**
- (10) **SLOW**

e. From the keypad press **CODE, 9**, then **ENTER** keys. The upper left of crt display should read ***8**.

f. Place the Kelvin leads in a position that will approximate the measurement position. Connect leads as illustrated in figure 1 for TRIM O/C. Ensure that the clips are separated by at least 5 cm (approximately 2.5 inches).



NOTE: MAY ALSO CLIP LEAD(S) TO A PIECE OF BARE WIRE.

Figure 1. Trim O/C and S/C.

g. The residual capacitance reading should not exceed 8.8 pF, with parallel conductance reading not exceeding ± 10 ns.

h. Press **TRIM O/C** pushbutton, (allow 10-15 seconds) then press **TRIGGER** pushbutton to initiate auto-trim process. The display should read **0.0 fF (± 2.0 fF)** and **0.0 nS (± 0.04 ns)**.

i. Connect leads as illustrated in figure 1 for TRIM S/C, ensuring that the lead clips are not touching each other. The analyzer should autorange to range ***1** and the drive level should change to **100 mA**.

j. Press soft keys for **L, R**, and **SERIES** settings.

TB 9-6625-2313-50

k. The residual inductance and resistance readings should not exceed 350 nH and 20 mΩ respectively.

l. Press **TRIM S/C** pushbutton, (allow 10-15 seconds) then **TRIGGER** pushbutton to initiate auto-trim. The display should read **0.0 nH (±0.4 nH)** and **0 μΩ (± 30 μΩ)**.

m. Press soft key for **Single** trigger setting.

n. Press soft key (▼) until frequency display in step 9.d(1) is **1 kHz**.

10. Capacitance

NOTE

It is important that trimming operations are made with Kelvin leads arranged as they will be for measurement checks. Measurements may be affected by movement of the leads. If an out-of-tolerance condition exists, repeat the trimming operation and the measurement check.

a. Performance Check

(1) Characterize and record each capacitance value listed in table 3 utilizing the capacitance measuring system.

(2) Connect appropriate standard to TI.

(3) Press soft keys **C, G, PARALLEL** and **REP** settings.

(4) The TI's capacitance indication will be within ±0.05% of characterized value, if not, perform **b.** below.

Table 3. Capacitance

Capacitance (μf) (nominal)
.0001 ¹
.0005
.0009
.001
.005 ²
.009
.01
.05
.09
.1
.5
1.0 ³

¹Use Capacitance standard No. 2.

²Use Capacitance standard No. 1.

³Use .5, .4, and .1 μF capacitors with adapter.

(5) Press soft key for **Single** trigger setting.

b. Adjustments. Repeat paragraphs 9. and 10. above being careful with movement of Kelvin leads. Otherwise, no adjustments can be made.

11. Inductance

NOTE

It is important that trimming operations are made with Kelvin leads arranged as they will be for measurement checks. Measurements may be affected by movement of the leads. If an out-of-tolerance condition exists, repeat the trimming operation and the measurement check.

a. Performance Check

- (1) Repeat technique of paragraph 9 above.
- (2) Connect appropriate standard to TI.
- (3) Press soft keys for **L, R, SERIES,** and **REP** settings.
- (4) The TI inductance indication will be within $\pm 0.10\%$ of standard's test report value, if not, perform **b** below.

Table 4. Inductance Measurement

Inductor standard (nominal value)	
100	μH
1	mH
10	mH
100	mH
10	H

(5) Press soft key for **Single** trigger setting.

b. Adjustments. Repeat 9 and 11 above being careful with movement of Kelvin leads. Otherwise, no adjustments can be made.

12. Final Procedure

- a. Deenergize and disconnect all equipment.
- b. Annotate and affix DA label/form in accordance with TB 750-25.

TB 9-6625-2313-50

By Order of the Secretary of the Army:

Official



JOEL B. HUDSON
*Administrative Assistant to the
Secretary of the Army*

DENNIS J. REIMER
*General, United States Army
Chief of Staff*

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